

Actual4Labs

Pass Your Next Certification Exam Fast!

Everything you need to prepare, learn & pass your certification exam easily.

Login / Register

Shopping Cart (0)

Search...



Online Test Engine

Instant Online Access, Test History and Performance Review, Supports Windows / Mac / Android / iOS, etc. →

Desktop Test Engine

Installable Software Application, Simulates Real Exam Environment, Supports MS Operating System, Practice Offline Anytime. →

PDF Format

Printable PDF Format, Prepared by IT Experts, Study Anywhere, Anytime, Free PDF Demo Available. →

Choose the version that fits your needs	PDF Version	Desktop Test Engine	Online Test Engine
Latest and Up-to-Date exam dumps with real exam questions answers.	✓	✓	✓
Get 12-Months free updates without any extra charges.	✓	✓	✓
Experience same exam environment before appearing in the certification exam.	✗	✓	✓
100% exam passing guarantee in the first attempt.	✓	✓	✓
20% discount on more than one license and 30% discount on 5+ license purchases.	✗	✓	✓
100% secure purchase on SSL.	✓	✓	✓
Completely private purchase without sharing your personal info with anyone.	✓	✓	✓

<http://www.actual4labs.com>

Excellent Quality Exam Dumps Questions Never Let You down -
Actual4Labs

Exam : **ICBB**

Title : **IASSC Lean Six Sigma –
Black Belt**

Vendors : **IASSC**

Version : **DEMO**

NO.1 A _____ is used primarily to track the stability of the average value of a metric of interest.

- A. NP Chart
- B. Xbar-R Chart
- C. I-MR Chart
- D. C Chart

Answer: B

NO.2 For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a _____ to display the data?

- A. Individual Chart
- B. C Chart
- C. Xbar Chart
- D. P Chart

Answer: D

NO.3 Which of these graphs demonstrates conditions which would be sufficient to enable OCAP for the process?

- A. Xbar Chart
- B. Time Series Chart
- C. Neither
- D. Both

Answer: A

NO.4 Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?

- A. Data shift analysis
- B. Outlier analysis methods
- C. Center Line and Control Limits
- D. None of the above

Answer: C

NO.5 Common and _____ Cause Variation are the focus of Statistical Process Control.

- A. Uncommon
- B. Ordinary
- C. Special
- D. Selective

Answer: C

NO.6 Special Cause Variation falls into which two categories?

- A. Natural & Unnatural

B. Short Term & Long Term

C. Assignable & Pattern

D. Attribute & Discreet

Answer: C

NO.7 Range Charts are the technique used to determine if Special Causes are occurring within the subgroups of the _____.

A. Histograms

B. SPC Charts

C. NP Charts

D. Pareto Charts

Answer: B

NO.8 If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

A. Xbar-R Chart

B. Individual-MR Chart

C. NP Chart

D. CUSUM Chart

Answer: A

NO.9 When a Belt Poka-Yoke's a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

A. True

B. False

Answer: B

NO.10 Following the completion of a LSS project the Belt not only creates a Control Plan he also develops a _____ so those involved in the process know what to do when the critical metrics move out of spec.

A. Response Plan

B. Call List

C. Chain-of-Command

D. Defect Analysis Plan

Answer: A